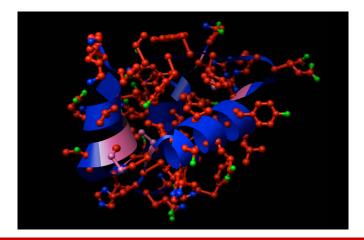


Nuove insuline e biosimilari

Giulio Marchesini SSD Malattie del Metabolismo e Dietetica Clinica "Alma Mater Studiorum" Università di Bologna



Congresso AMD-SID Emilia-Romagna

L'ASSISTENZA DIABETOLOGICA IN EMILIA-ROMAGNA: UN IMPEGNO PER TUTTI

9 e 10 ottobre 2015

Baggiovara (MO) UNA Hotel Modena Via Luigi Settembrini, 10



ALMA MATER STUD



Disclosures

Giulio Marchesini

- Advisory Board: Sanofi
- Honoraria: Sanofi, Merck Sharp & Dome, Novartis
- **Clinical Studies**: Boehringer Ingelheim, Sanofi, Lilly, Novo Nordisk, GILEAD, GENFIT, Janssen

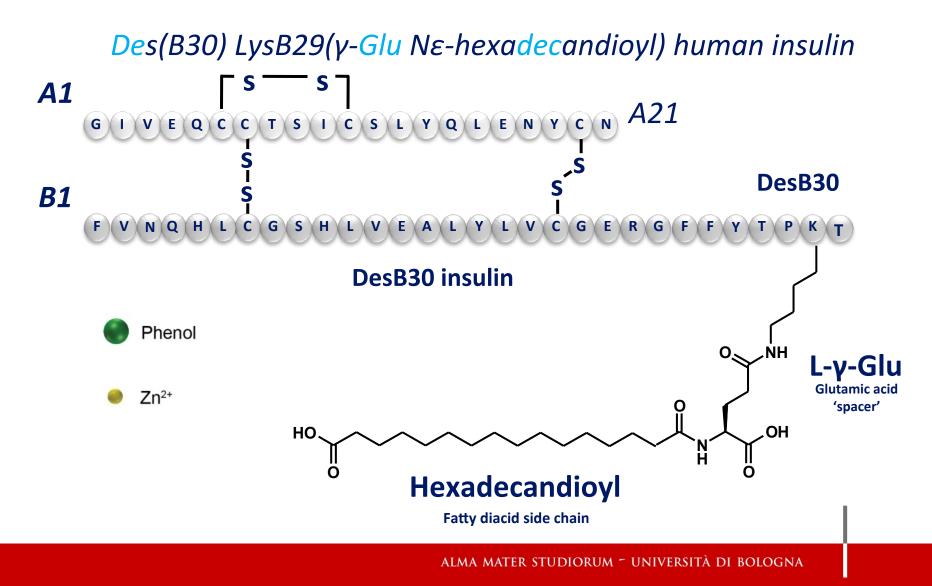


Insulina basale ... sempre più basale

- Degludec
- Glargine U-300
- Insulina Pegilata
- (LL, IdegL)
- Biosimilari

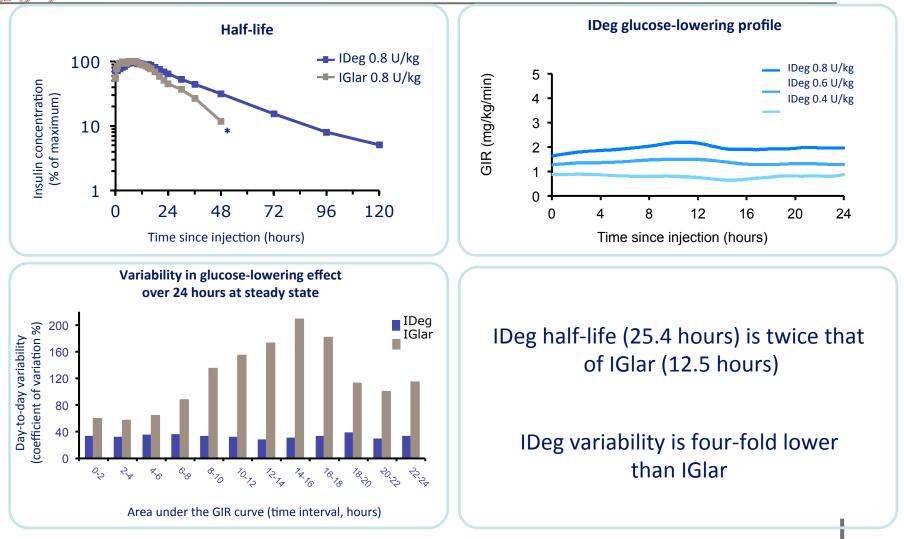


Insulin degludec: rationally designed, beyond sequence modification





Glucose-lowering profile and day-to-day variability



*Insulin glargine was undectable after 48 hours.

CV, coefficient of variation; GIR, glucose infusion rate; IDeg, insulin degludec; IGlar, insulin glargine; T1D, type 1 diabetes Heise *et al. Diabetes Obes Metab* 2012;14:944–50; Heise *et al. Diabetologia* 2011;54(Suppl. 1):S425; Heise *et al. Diabetes Obes Metab* 2012;14:859–64



Background: Pre-specified meta-analysis

- Meta-analysis was prospectively planned
- Statistical analysis plan was reviewed by the FDA
- Review included:
 - Which trials to include and how to analyse the data





Insulin degludec phase 3a study program: Meta-analysis

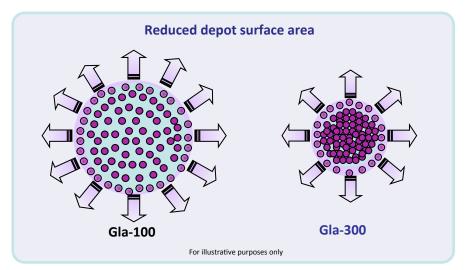
Full trial Overall		Maintenance Overall
Pooled insulin-naï	ve -17% *	-28%*
Pooled T2D	-17% *	-25% *
Pooled T1D	+10%	+2%
Pooled T2D/T1D	-9% *	-16%*
Noct	urnal	Nocturnal
Pooled insulin-naïv	e -36% *	-49%*
Pooled T2D	-32% *	-38%*
Pooled T1D	-17%	-25%*
Pooled T2D/T1D	-26% *	-32%*

*Statistically significant, p<0.05 Ratner et al. Diabetes Obes Metab 2013;15:175–84



Gla-300: A novel insulin glargine formulation

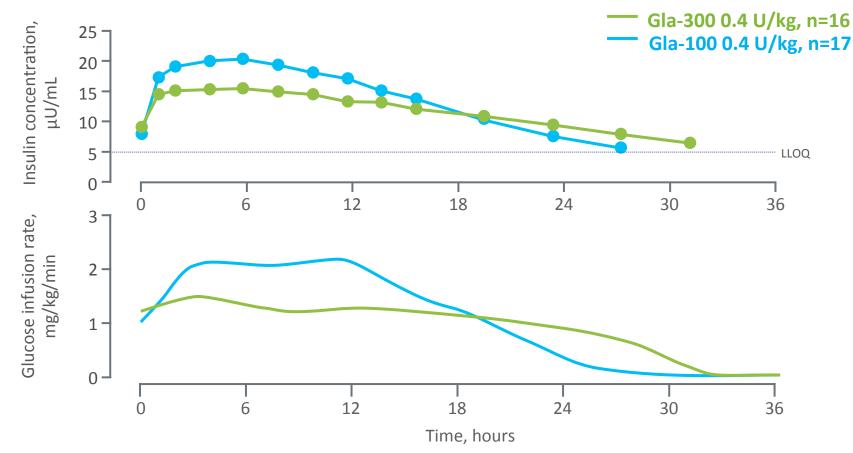
- Gla-300 is a new insulin glargine formulation, which is not bioequivalent to Gla-100 (insulin glargine 100 U/mL) and not interchangeable
- Gla-300 has the same mode of protraction (forming microprecipitates) as Gla-100 but with a smaller depot surface area
- Gla-300 contains 3-times the amount of insulin glargine per mL as Gla-100
 - the same unit amount in one third the volume



The more sustained release of insulin glargine from the Gla-300 precipitate compared to Gla-100 is attributable to the reduction of the injection volume by two thirds that results in a smaller precipitate surface area

• Gla-300 has the same metabolism (main circulating moiety is M1) as for Gla-100

More stable and prolonged (beyond 24 hours) PK/PD profile with Gla-300 vs Gla-100



• Double-blind, crossover euglycemic clamp study of Gla-300 vs Gla-100 in 30 patients with T1DM

LLOQ, lower limit of quantification; PD, pharmacodynamic; PK, pharmacokinetic; T1DM, type 1 diabetes mellitus



Characteristics of the T2DM patients randomized in EDITION 1-2-3

• 2496 patients with different background therapies: BB, BOT and insulin naive

	EDITION 1		EDITION 2		EDITION 3		POOLED ANALYSIS	
Trial description and treatment		vs Gla-100 insulin+Met)		vs Gla-100 OADs*)	Gla-300 v (+Met+			N/A
Number of participants Gla-300 Gla-100	404 403		404 407		439 439		1247 1249	
Glucose-lowering therapy at screening		sal + Isulin + OADs		insulin ADs	Insulin + O/			N/A
Inclusion criteria Insulin dose		-2 U 10%		2 U	7–1	10/		NI / A
HbA _{1c} Age, y		10% 18		7–10% ≥18		8		N/A
Mean at baseline	Gla-300	Gla-100	Gla-300	Gla-100	Gla-300	Gla-100	Gla-300	Gla-100
BMI, kg/m ²	36.6	36.6	34.8	34.8	32.8	33.2	34.7	34.8
Age, y	60.1	59.8	57.9	58.5	58.2	57.2	58.7	58.5
Duration of diabetes, y	15.6	16.1	12.7	12.5	10.1	9.6	12.7	12.6
HbA _{1c} , %	8.15	8.16	8.26	8.22	8.51	8.57	8.31	8.32

*Use of SUs were prohibited within 2 months prior to screening and during the study

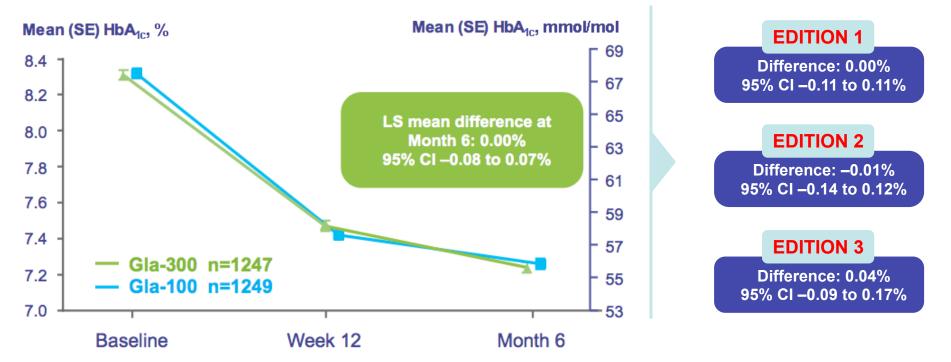
[†]Except SUs, glinides and other OADs not approved for use with insulin

BMI, body mass index; Met, metformin; N/A, not applicable



Similar reductions in HbA_{1c} vs. Gla-100 in all T2DM trials

EDITION 1-2-3 T2DM Pooled Analysis



Improvement in HbA_{1c} was not affected by gender, age, diabetes duration (<10 years and \geq 10 years), HbA_{1c} value at baseline (<8% or \geq 8%) or baseline BMI

Modified intention-to-treat (mITT) population; LS, least squares

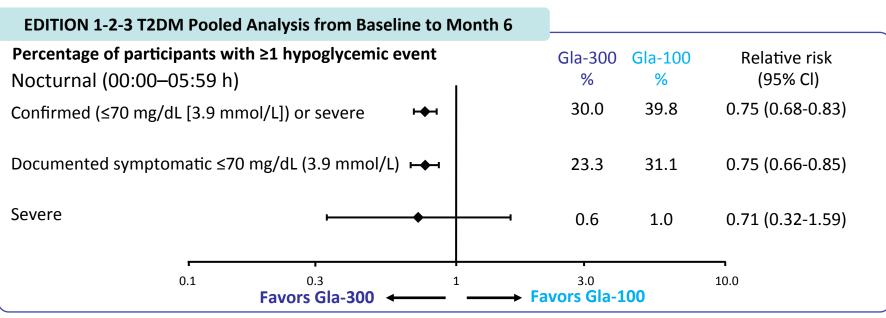
Ritzel R et al. Diabetes Obes Metab. 2015 Apr 30. doi: 10.1111/dom.12485 [Epub ahead of print]; Riddle MC et al. Diabetes Care. 2014;37:2755-62; Yki-Järvinen H et al. Diabetes Care. 2014;37:3235-43; Bolli GB et al. Diabetes Obes Metab. 2015;17:386-94;

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Individual EDITION study data:



Gla-300: Reductions in nocturnal confirmed or severe hypos and documented symptomatic hypos in T2DM



Consistent results across the program

Relative risk (95% CI) for confirmed (≤70 mg/dL) or severe nocturnal hypoglycemia

EDITION 1	0.78 (0.68 to 0.89)
EDITION 2	0.71 (0.58 to 0.86)
EDITION 3	0.76 (0.59 to 0.99)

mITT population for main secondary endpoint; safety population for other data

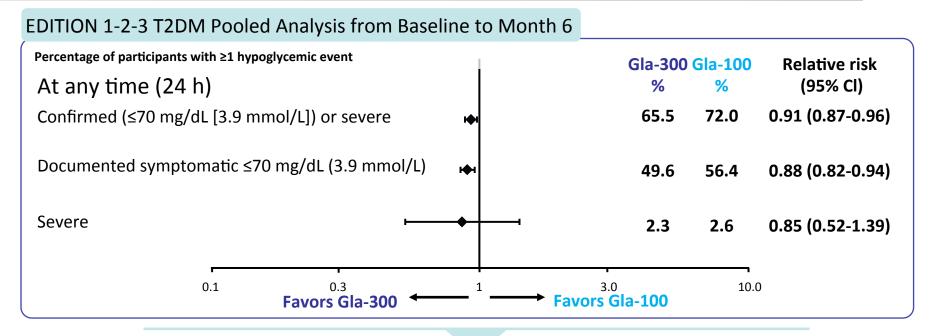
Main secondary endpoint

EDITION 1	0.79 (0.67 to 0.93)
EDITION 2	0.77 (0.61 to 0.99)
EDITION 3	0.89 (0.66 to 1.20)

Ritzel R et al. Diabetes Obes Metab. 2015 Apr 30. doi: 10.1111/dom.12485 [Epub ahead of print]; Data on file, Meta-analysis T2DM_pack_2014-05-28.doc, pg 10; Riddle MC et al. Diabetes Care. 2014;37:2755-62; Yki-Järvinen H et al. Diabetes Care. 2014;37:3235-43; Bolli GB et al. Diabetes Obes Metab. 2015;17:386-94

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Gla-300: Reduction in confirmed or severe hypos and documented symptomatic hypos at any time (24 h-T2DM)



Consistent results across the program

Relative risk (95% CI) for confirmed (≤70 mg/dL) or severe hypoglycemia at any time (24 h) from baseline to Month 6

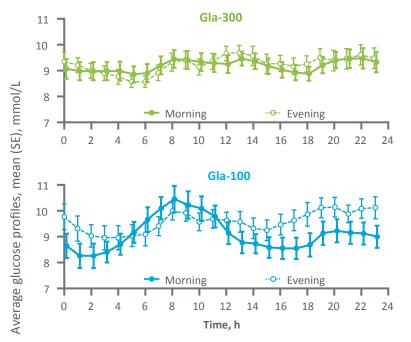
EDITION 10.93 (0.88 to 0.99)EDITION 20.90 (0.83 to 0.98)EDITION 30.88 (0.77 to 1.01)

Safety population

Riddle MC et al. Diabetes Care. 2014;37:2755-62; Yki-Järvinen H et al. Diabetes Care. 2014;37:3235-43; Bolli GB et al. Diabetes Obes Metab. 2015;17:386-94; Ritzel R et al. Diabetes Obes Metab. 2015 Apr 30. doi: 10.1111/dom.12485 [Epub ahead of print]

Glucose profile with Gla-300 vs Gla-100 Continuous glucose monitoring (CGM) study in T1DM (PDY 12777)

More constant glucose profiles with Gla-300 compared with Gla-100, independent of the time of injection (morning or evening)



Average 24-h glucose profiles during the last 2 weeks of each treatment period (continuous glucose monitoring population; pooled data period A + B)

All metrics for intra-subject within- and between-day glucose variability were numerically lower for participants receiving Gla-300 vs Gla-100



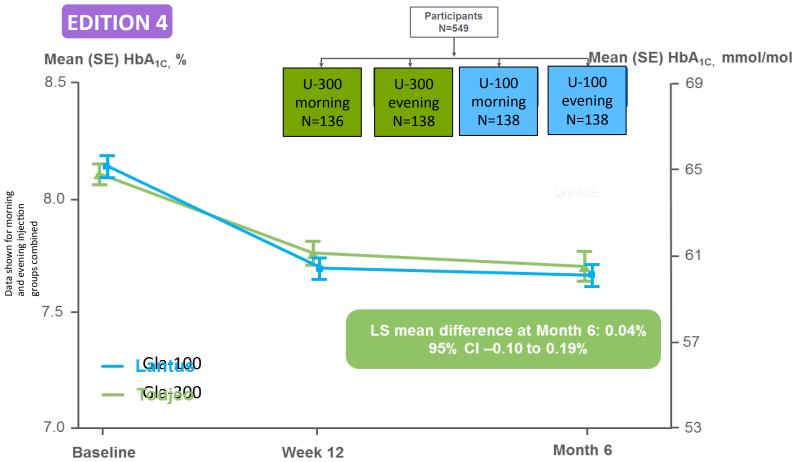
Absolute values; mean (SE) (mg/dL)	SD ₇ Total standard deviation variability	SD _w Within-day variability	SD _{dm} Variability between daily means	SD _b Variability between daily means
Gla-100	76.1 (2.7)	61.4 (1.8)	41.4 (2.5)	71.3 (2.9)
Gla-300	70.5 (2.4)	58.1 (2.1)	35.5 (1.7)	66.2 (2.3)
P-value	0.1259	0.2286	0.052	0.1568

 Phase 2, parallel group, crossover CGM study of Gla-300 vs Gla-100 injected either in the morning or evening in 59 patients with T1DM

Bergenstal RM et al. Oral presentation at ATTD 2015. Diabetes Tech Ther. 2015;17(Suppl 1):A16-17 (abstract no. 39); Bergenstal RM et al. Poster presentation at EASD 2014; Abstract 949



Gla-300: Similar efficacy as Gla-100 for HbA_{1c} reduction in T1DM



• Comparable HbA_{1c} reductions were observed independent of injection time (morning or evening)

mITT population for primary endpoint (Gla-300: n=273; Gla-100: n=273) Once-daily insulin dose titrated to FPG 80–130 mg/dL (4.4–7.2 mmol/L)

Home PD et al. Diabetes Care. 2015 Jun 17. pii: dc150249. [Epub ahead of print]

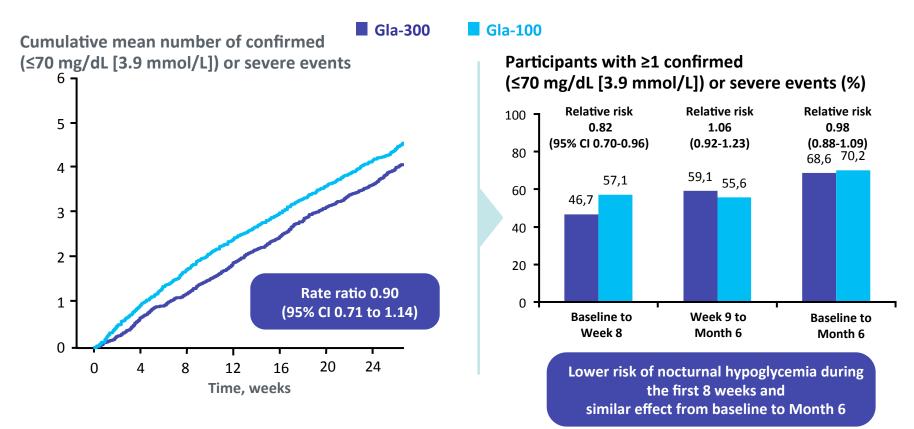
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Gla-300: Incidence of confirmed or severe hypos vs Gla-100; Lower nocturnal hypos with Gla-300 during the first 8 weeks

EDITION 4





EDITION 4 was not designed and powered to test the difference in hypoglycemia risk between Gla-300 and Gla-100 as a pre-specified endpoint Data for morning and evening injection groups combined 바ô해epPD네션이지. Diabetes Care. 2015 Jun 17. pii: dc150249. [Epub ahead of print]



Basal insulin dose at Month 6 in the overall EDITION program

Mean basal daily	EDITION 1		EDITION 2		EDITION 3		EDITION 4	
insulin dose, U/kg	Gla-300	Gla-100	Gla-300	Gla-100	Gla-300	Gla-100	Gla-300	Gla-100
At baseline	0.67	0.67	0.64	0.66	0.19	0.19	0.32	0.32
At Month 6	0.98	0.88	0.93	0.85	0.62	0.53	0.47	0.40
Relative difference for Gla-300 vs Gla-100, %	+11.55		+10.44		+16.58		+15.98	

- The higher final dose with Gla-300 compared to Gla-100 is consistent with the lower 24-h exposure of Gla-300 vs Gla-100 observed under steady-state conditions in PK and PD studies
 - This observation suggests a somewhat lower bioavailability of Gla-300 due to increased residence time in the subcutaneous depot, resulting in additional exposure to tissue peptidases

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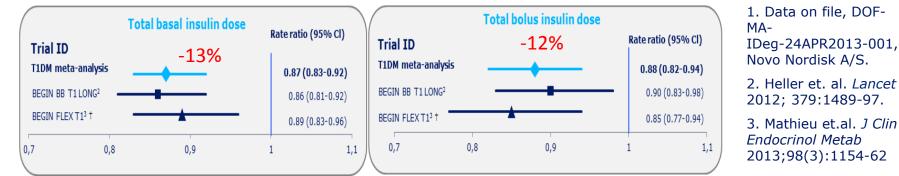
- This did not impact body weight as similar or less weight gain was observed with Gla-300 vs Gla-100
- Similarly, the higher Gla-300 dose was not associated with increased risk of adverse events (e.g. hypoglycemia) vs Gla-100

Data on file, E19_Insulin dose_Absolute and Relative differences_M12_2014-09-03.doc, pg 6, 12, 14, 22; Becker RH et al. Diabetes Care. 2015;38:637-43; Yki-Järvinen H et al. Diabetes Care. 2014;37:3235-43; Riddle MC et al. Diabetes Care. 2014;37:2755-62; Bolli GB et al. Diabetes Obes Metab. 2015;17:386-94; Home PD et al. Diabetes Care. 2015 Jun 17. pii: dc150249. [Epub ahead of print]



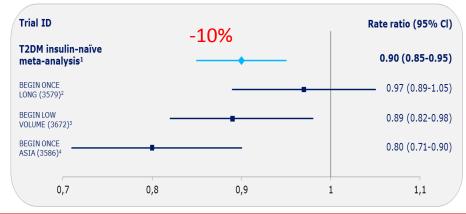
Insulin degludec: meta-analysis of dosages

- For T1DM patients, the total daily dose of IDeg was significantly 12% lower than IGlar (p<0.0001)¹
- When analysed separately, significantly 13% lower daily basal and 12% lower bolus doses were observed with IDeg compared with insulin glargine¹



[†]Ratios deviate from those in the reference Table 2 as the publication analyses all IDeg patients together (incl. forced flexible dosing arm); ratios here are IDeg standard dosing arm only.

For insulin-naïve T2DM patients, the total daily dose was 10% lower with IDeg than IGlar (p=0.0004)¹



1. Data on file, DOF-MA-IDeg-24APR2013-001, Novo Nordisk A/S.

2. Zinman et al. *Diabetes Care*. 2012; 35(12):2464-71 (+ supplementary online data).

3. Gough et.al., Diabetes Care 2013; May 28. [Epub ahead of print].

4. Onishi et.al. *Journal of Diabetes Investigation* 2013; DOI: 10.1111/jdi.12102 [Epub ahead of print] (+ supplementary online information).



Basal Insulin Peglispro (BIL)

Basal Insulin Peglispro (BIL) Insulin lispro¹ (5.8 kDa) T¹/₂ = 2-3 days³

Polyethylene glycol chain^{2,3} (~20 kDa)

Hepato-preferential action due to reduced peripheral effect⁷⁻⁹ ~26 kDa (molecular weight) Prolonged activity related to delayed absorption and reduced clearance^{5,6}

Hydrodynamic size of BIL: 71-98 kDa 2,3

For perspective, the hydrodynamic size of BIL is ≥ albumin⁴

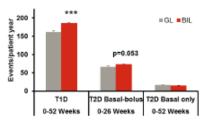
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Nocturnal hypos with BIL vs. Insulin Glargine: Pooled Analyses of 5 RCTs

Figure 2. Total Hypoglycemia

A. Total Hypoglycemia Rate

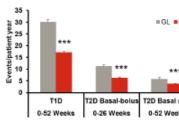


Group mean ± SE; ***p<.001 for difference between treatments

- Total hypoglycemia rate was higher v with T2D
 Total hypoglycemia incidence was not
- The individual study results were cor

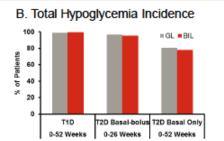
Figure 3. Nocturnal Hy

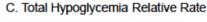
A. Nocturnal Hypoglycemia Rate

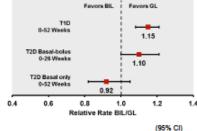


Group mean ± SE; ***p<.001 for difference bet

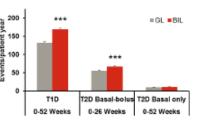
- In each study, BIL treatment met the rate (with multiplicity adjustment)
- The individual study results were cor







D. Daytime Hypoglycemia Rate



Group mean ± SE; ***p<.001 for difference between treatments

Table 1. Severe Hypoglycemia

	Rate (events/100 patient years)					1	nciden	ce		
		3L	B	IL	p-		GL		BIL	р-
Study	N	Rate [†]	N	Rate [†]	value	N	n (%)	N	n (%)	value
Integrated T1D	608	18.7	955	22.1	.347	608	63 (10)	955	110 (12)	.472
IMAGINE 1 (OL)	159	9.1	293	28.3	.006	159	9 (6)	293	40 (14)	.011
IMAGINE 3 (DB)	449	22.5	662	19.7	.520	449	54 (12)	662	70 (11)	.451
T2D Basal-bolus	676	4.7	689	5.31	.814	676	10 (1.5)	689	16 (2.3)	.259
Integrated T2D - Basal only	694	0.80	1305	0.34	.203	694	5 (0.7)	1305	4 (0.3)	.188

*Aggregated rate; OL, open label; DB, double-blind

- In studies in T1D, the rate and incidence of severe hypoglycemia were higher with BIL compared to GL in the open label IMAGINE 1 study and were not significantly different between treatment groups in the double-blind IMAGINE 3 study
- There were no significant differences in the rate or incidence of severe hypoglycemia between treatments in the T1D or T2D integrated analyses

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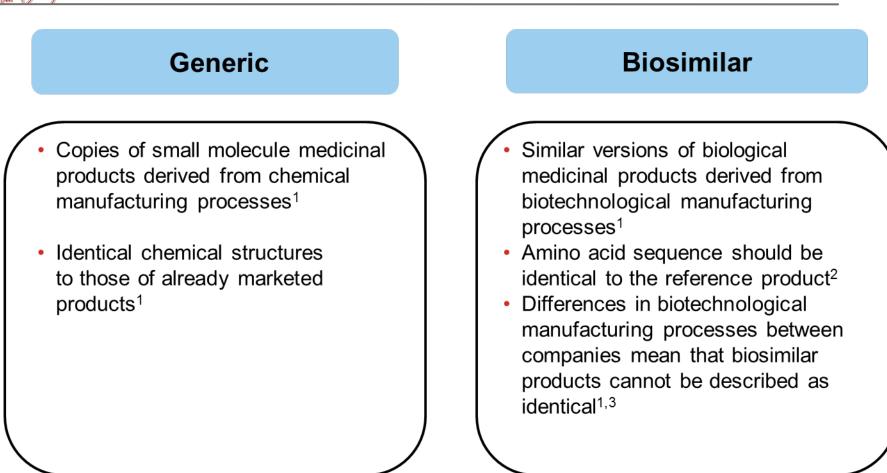


Glargine biosimilare

Monoclonal Antibody Insulin Aspirin Small Chemical **Simple Biologic Complex Biologic** Molecule MW = 180 Da MW = ~5800 Da MW = ~150,000 Da >1000 amino acids 0 amino acids 51 amino acids



Generic vs. Biosimilar



- 1. Sekhon BS and Saluja V.*Biosimilars* 2011;1:1-11
- 2. http://www.ema.europa.eu/docs/en_GB/document_library/Scientific_guideline/2012/05/WC500127960.pdf
- 3. Owens DR et al. Diabetes Technol Ther 2012;14:989-96

LOGNA



Generic vs. Biosimilar: Key Differences



Generic

- Low molecular weight¹
- Known structure¹
- Stable at room temperature^{1,2}
- Administered through different routes of administration²
- Organic/chemical synthesis^{1,2}
- Homogeneous product with high purity with established standards²
- Rarely immunogenic^{1,2}



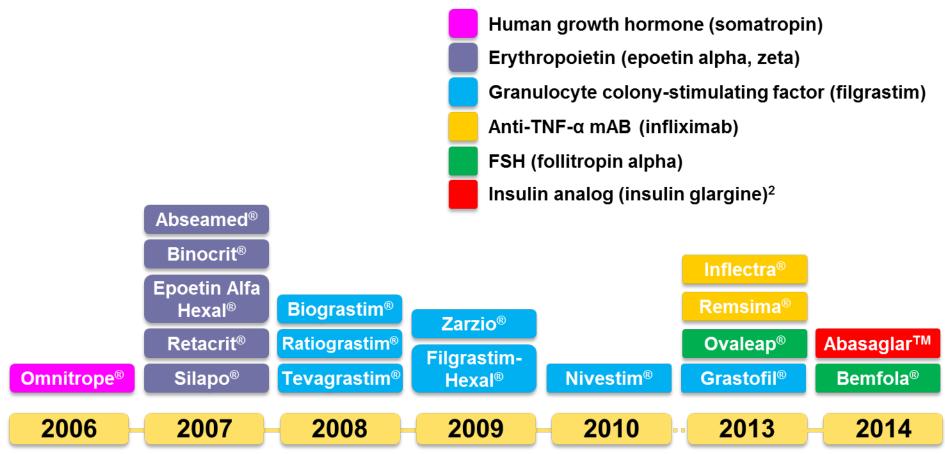
Biosimilar

- Higher molecular weight¹
- Complex, heterogeneous structure¹
- Unstable, sensitive to heat and shear^{1,2}
- Mostly parenteral administration²
- Produced from living cells or organisms using biotechnology^{1,2}
- Heterogeneous product that is difficult to standardize²
- Higher immunogenic risk^{1,2}

- 1. Declerck PJ. *GaBI J* 2012;1:13-6
- 2. Sekhon BS and Saluja V. Biosimilars 2011;1:1-11



Overview of Approved Biosimilars in the EU¹

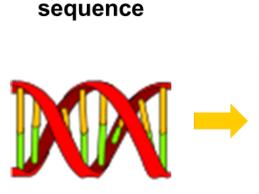


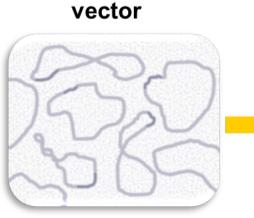
- 1. http://goo.gl/x8LP6Z
- 2. http://www.ema.europa.eu/ema/index.jsp?curl=pages/medicines/human/medicines/ 002835/smops/Positive/human_smop_000706.jsp&mid=WC0b01ac058001d127

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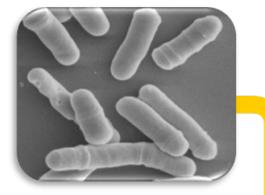
Typical Production Process of Insulin





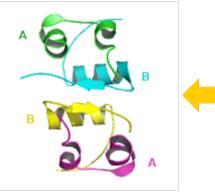
Expression

Host cell (E. coli or yeast)



Final product (insulin)

Gene



Purification (downstream process)



Fermentation/Culture (upstream process)





Generic vs. Biosimilar: Manufacturing Differences



Generic

- Not affected by slight changes in production process and environment¹
- Easy to purify and characterize using analytical methods¹
- Easy to detect and eliminate contamination¹
- Easy to establish reproducibility¹



Biosimilar

- Highly susceptible to slight changes in production process and environment; each step of the process can be a source of variation within the final product^{1,2}
- Complex purification process and difficult to characterize¹
- Difficult to detect or remove contamination¹
- Difficult to establish reproducibility¹

- 1. Sekhon BS and Saluja V. *Biosimilars* 2011;1:1-11
- 2. Mellstedt H et al. Ann Oncol 2008;19:411-9

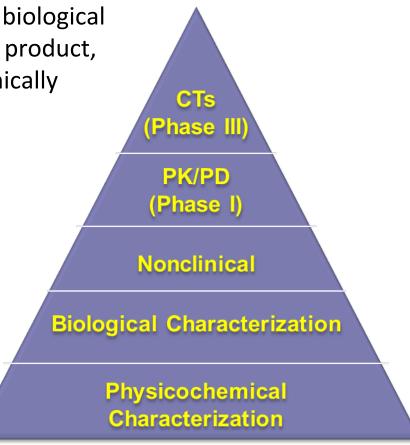


- No biosimilars are currently approved in the US¹
- Biosimilars were first introduced in Europe in 2006²
- The biosimilars currently approved in Europe belong to 6 product types^{2,3}
 - Growth hormone (somatropin)
 - Erythropoietin (epoetin alfa, zeta)
 - Granulocyte colony-stimulating factor (filgrastim)
 - Monoclonal antibody (infliximab)
 - Follicle-stimulating hormone (follitropin alfa)
 - Long-acting insulin analog (insulin glargine)³
- 1. http://www.fda.gov/Drugs/DevelopmentApprovalProcess/HowDrugsareDevelopedandApproved/ApprovalApplications/ TherapeuticBiologicApplications/Biosimilars/ucm241718.htm
- 2. http://goo.gl/x8LP6Z
- http://www.ema.europa.eu/ema/index.jsp?curl=pages/medicines/human/medicines/002835/smops/Positive/ human_smop_000706.jsp&mid=WC0b01ac058001d127



Biosimilars Development Program^{1,2}

- Analytical studies: Demonstrate that the biological product is highly similar to the reference product, notwithstanding minor differences in clinically inactive components
- Animal studies (eg, toxicology)
- A clinical study or studies (including the assessment of immunogenicity and PK or PD): Demonstrate safety, purity, and potency in one or more appropriate conditions of use for which reference product is licensed/intended to be used, for which licensure is sought for the biological product



1. http://www.fda.gov/downloads/drugs/guidancecomplianceregulatoryinformation/guidances/ucm291134.pdf

2. http://www.ema.europa.eu/docs/en_GB/document_library/Scientific_guideline/2013/06/WC500144124.pdf

Regulatory Summary: Requirements for Biosimilarity^{1,2}

Similarity demonstrated in preclinical in vitro and in vivo PD and toxicology studies

Similarity demonstrated in clinical trials designed to assess PK and PD against standard acceptance limits

No clinically meaningful differences in immunogenicity

Head-to-head clinical trial(s) to detect relevant differences in efficacy or drug-related safety^a

^aEfficacy/safety trial needed unless biosimilarity convincingly demonstrated by nonclinical, pharmacology, and immunogenicity studies

- http://www.fda.gov/downloads/Drugs/GuidanceComplianceRegulatoryInformation/Guidances/UCM291128.pdf 1.
- http://www.ema.europa.eu/docs/en GB/document library/Scientific guideline/2013/06/WC500144124.pdf 2.



DGNA









LY2963016 immunogenicity and PK-PD

- Evaluation of Immunogenicity of LY2963016 Insulin Glargine Compared with Lantus® Insulin
- 1. Glargine in Patients with Type 1 Diabetes Mellitus or Type 2 Diabetes Mellitus.

Ilag LL, Deeg MA, Costigan T, Hollander P, Blevins TC, Edelman SV, Konrad RJ, Ortmann RA, Pollom RK, Huster WJ, Zielonka JS, Prince MJ. Diabetes Obes Metab. 2015 Oct 5. doi: 10.1111/dom.12584. [Epub ahead of print] PMID: 26434665 <u>Similar articles</u>

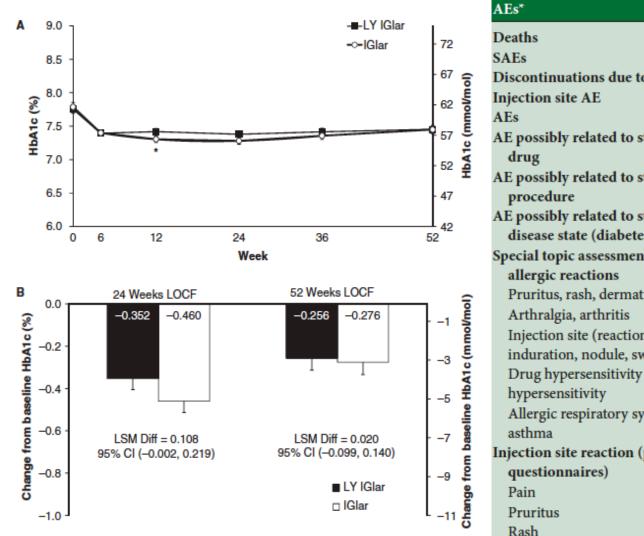
Comparison of the Pharmacokinetics and Pharmacodynamics of LY2963016 Insulin Glargine and

2. European Union- and U.S.-Approved Versions of Lantus Insulin Glargine in Healthy Subjects: Three Randomized Euglycemic Clamp Studies.

Linnebjerg H, Lam EC, Seger ME, Coutant D, Chua L, Chong CL, Ferreira MM, Soon D, Zhang X. Diabetes Care. 2015 Aug 25. pii: dc142623. [Epub ahead of print] PMID: 26307603 Similar articles

ST DIORUM

Efficacy and safety of LY2963016 insulin glargine compared with insulin glargine (Lantus[®]) in patients with type 1 diabetes in a randomized controlled trial: the ELEMENT 1 study



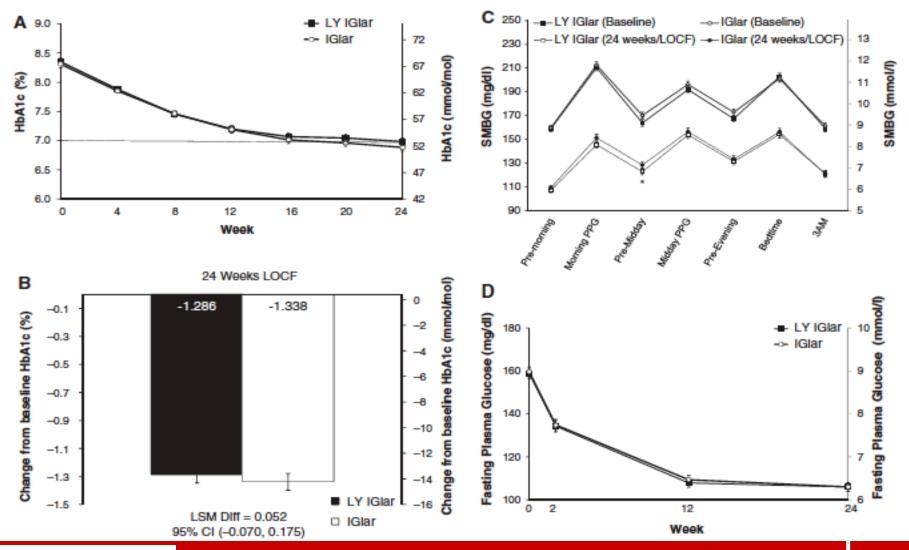
Deaths	0 (0)	1 (<1)
SAEs	20 (8)	24 (9)
Discontinuations due to an AE	2 (1)	6 (2)
Injection site AE	7 (3)	3 (1)
AEs	167 (62)	166 (62)
AE possibly related to study	17 (6)	14 (5)
drug		
AE possibly related to study	2 (1)	2 (1)
procedure		
AE possibly related to study	21 (8)	16 (6)
disease state (diabetes)		
Special topic assessment of	20 (8)	11 (4)
allergic reactions		
Pruritus, rash, dermatitis, other†	7 (3)	4 (2)
Arthralgia, arthritis	4 (2)	5 (2)
Injection site (reaction,	6 (2)	2 (1)
induration, nodule, swelling)		
Drug hypersensitivity and	1 (<1)	1 (<1)
hypersensitivity		
Allergic respiratory symptom,	2 (1)	0 (0)
asthma		
Injection site reaction (patient	7 (3)	3 (1)
questionnaires)		
Pain	6 (2)	2 (1)
Pruritus	2 (1)	1 (<1)
Rash	2 (1)	1 (<1)

LY IGlar

IGlar



Similar efficacy and safety of LY2963016 insulin glargine and insulin glargine (Lantus[®]) in patients with type 2 diabetes who were insulin-naïve or previously treated with insulin glargine: a randomized, double-blind controlled trial (the ELEMENT 2 study)



Rosenstock, DOM 2015



Efficacy and safety in T2DM

Ins	AEs*	LY IGlar N = 376†	IGlar N = 380†
LY I N =	Deatus	1 (<1) 15 (4)	1 (<1) 18 (5)
HbA1c, % Endpoint HbA1c 6.86 Change from baseline -1. LS mean difference (95% CI) 0.06	Discontinuations due to an AE Injection site AE	6 (2) 13 (4) 196 (52)	11 (3) 11 (3) 184 (48)
HbA1c, mmol/mol Endpoint HbA1c 51 ± Change from baseline -16 LS mean difference (95% CI) 0.7 Target HbA1c, n (%) 0.7	AE possibly related to study drug AE possibly related to study procedure	26 (7) 6 (2) 19 (5)	23 (6) 8 (2) 18 (5)
<7% (<53 mmol/mol)	Special topic assessment of allergic reactions Pruritus, rash, dermatitis, other‡ Arthraglia, periarthritis Injection site (reaction, pruritis, induration)	21 (6) 8 (2) 7 (2) 5 (1)	27 (7) 12 (3) 9 (2) 4 (1)
Hypoglycaemia rate overall‡ mean ± s.d.Total21.6Nocturnal§6.7Severe(n =Weight change, kg2.0	Pain	3 (1) 13 (4) 10 (3) 4 (1) 3 (1)	5 (1) 11 (3) 5 (1) 4 (1) 3 (1)



Biosimilar: Conclusions (1 of 2)

- Biosimilars
 - Are therapeutic protein molecules that should have an identical amino acid sequence to that of a previously marketed product, with no clinically meaningful difference in safety or efficacy
 - Are not generics; they are similar but not the same
 - Provide valuable options that create choice for prescribers and patients
- Biosimilar manufacturing quality matters
 - Manufacturing processes that may influence quality and/or immunogenicity of biological products include protein production, purification, formulation, and storage and handling



Biosimilar: Conclusions (2 of 2)

- To comply with regulatory guidelines, in comparison to the reference product, a biosimilar medicine must demonstrate
 - In vitro and in vivo nonclinical characteristics similar to the reference product
 - Similar PK and PD within predefined regulatory acceptance limits
 - No clinically meaningful difference in efficacy (eg, based on noninferiority studies)
 - No clinically meaningful differences in drug-related AEs and immunogenicity
- Currently, there are 18 biosimilar products available in the EU;however, no biosimilar products are approved so far in the US
- Biosimilar pricing may affect patient acceptance directly (out of pocket expense) and indirectly (via preferred prescription formulary status)
- Insulin glargine biosimilar complies with the regulatory demands of EMA and may be safely and effectively used in patients with DM

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«lo ne ho viste cose che voi umani non potreste immaginarvi: navi da combattimento in fiamme al largo dei bastioni di Orione, e ho visto i raggi B balenare nel buio vicino alle porte di Tannhäuser. E tutti quei momenti andranno perduti nel tempo, come lacrime nella pioggia. È tempo di morire. »